

# ParaKeep Time Study

	<u>Without ParaKeep</u>	<u>With ParaKeep</u>
<b>Vise set-ups per week</b>	2	2
• Time per set-up	5 Minutes	.5 Minutes
• Machine shop rate	\$60.00/Hour	\$60.00/Hour
• Cost per minute	\$1.00	\$1.00
• Cost per week	\$10.00	\$1.00
• Cost per year	\$520.00	\$52.00
• <b>Savings per week</b>	N/A	<b>\$9.00</b>
• <b>Savings per year</b>	N/A	<b>\$468.00</b>

5S Kit will pay for itself in 4 weeks and then lead to \$468.00 per year per vise.

**A shop with 10 vises will have \$4680.00 in bottom line savings per year.**

